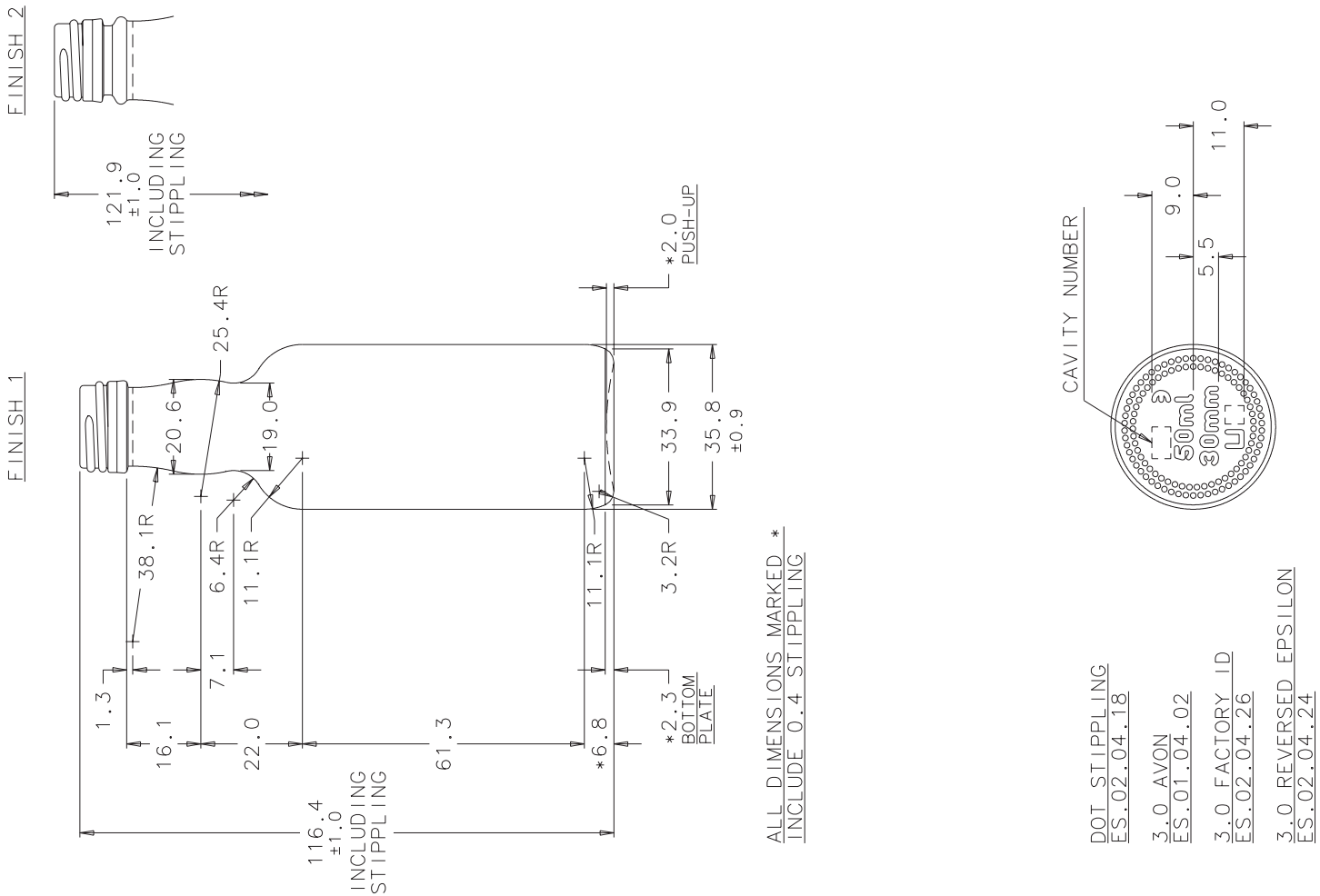
United Glass Limited, Design Centre
PORTERS WOOD, ST.ALBANS, HERTFORDSHIRE, AL3 6NY. TELEPHONE 01727 859261 FAX EXTN 2357



REV 8		
REV 7		
REV 6	23-07-99	REDRAWN ON NEW FORMAT. UPDATED IN LINE WITH LATEST DESIGN PRACTICES. FINISH 2 HEIGHT WAS 120.7. GD

GLASS DON'T BIN IT. BANK IT.

REGISTERED DESIGN CENTRE
BS EN ISO 9001:1994 (Q.05126-985/88)

CHECKED		APP'D FOR ISSUE		DESPATCHED	
DATE		DATE		DATE	

1. SEE BGMC TEC 4 FOR TOLERANCE INTERPRETATION
2. SEE BGMC TEC 7 FOR CARBONATED BEVERAGES
3. UNTOLERANCED DIMENSIONS ARE FOR MOULD MAKING PURPOSES
4. HEAT TREATMENT REFERS TO THERMAL PROCESSES OTHER THAN NORMAL WASHING
5. THIS BOTTLE WILL BE SUBJECT TO INK JET CODING BY UNITED GLASS UNLESS ADVISED
6. 'UNITED GLASS Ltd.' ALL RIGHTS RESERVED. NO PART MAY BE REPRODUCED OR USED TO MANUFACTURE THE ARTICLE DEPICTED WITHOUT WRITTEN PERMISSION
7. DO NOT SCALE
8. DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED

FINISH 2 (41)	18 STANDARD PILFERPROOF WITH SUPPORT BEAD	UGO-1018 17.1 PFB181018	
MINIMUM THROUGH BORE	9.5		
FINISH 1 (39)	20 STANDARD PILFERPROOF	UGO-1020 17.1 PPF201020	
MINIMUM THROUGH BORE	10.5		
MAX VERTICAL LOADING	2000N	REFILLABLE	NON
MAX INTERNAL PRESSURE AT 20°C	NILbar	HEAT TREATMENT	NO

CAPACITY BRIMFUL 1)53.7ml 2)53.65ml ±			ml
CAPACITY FILLPOINT			50.0 ml ± 1.4ml
℮ ± 3.0 ml		FILL POINT	30.0mm
APPROX MASS	1)78 2)80g	VACUITY 1)7.4 2)7.3% TENT	
DATE	01-12-75	DRAWING NUMBER	
DRN CM	URH 105.8	AJ214-6	
SDS ---	FR AB319	JOB NUMBER	
		AB319 A3	

STANDARD ITEM — 50ml ROUND LIQUOR BOTTLE

REV 9 (02/99)